

CSR Summary Report 2017



This CSR Summary Report 2017 of Kyocera Document Solutions outlines the most important aspects of our CSR activities as well as presents our efforts to make our products more environment-friendly, to positively impact the environment at a global level, and to use our plants to create products with outstanding environmental performance in FY2017. CSR and Corporate Governance1CSR Activity Highlights2Products Certified with Environmental Labels5Environmental Protection Activities6Clean & Green Plants7

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CSR at KYOCERA Document Solutions

Under our Management Rationale, "To provide opportunities for the material and intellectual growth of all our employees, and through our joint efforts, contribute to the advancement of society and humankind", Kyocera Document Solutions carries out management based on the Kyocera Philosophy, which takes "doing what is right as a human being" as the principal criterion for business decisions. We also conduct CSR activities according to "Kyocera Group CSR Guidelines", which consists of 10 principles from "Basic duties" to "Social contribution".



/// Corporate Governance

Corporate Governance

As a member company of the Kyocera Group, Kyocera Document Solutions realizes the sound fulfilment of its Management Rationale and fair, just and highly transparent corporate governance based on the Kyocera Philosophy. Corporate governance and internal regulation are implemented with the following system to ensure that directors' duties are executed in accordance with applicable laws, regulations, and articles of incorporation.



CSR Activity Highlights in FY2017

The A3 Color Multifunctional Product, TASKalfa 3252ci won the highest rating from an independent evaluator, BLI

The A3 color multifunctional product, TASKalfa 3252ci, was evaluated by an independent evaluator, Buyers Laboratory LLC, USA, for its high reliability and recognized as "Highly Recommended".

This product was subjected to approximately two-months of strict product testing at BLI to evaluate all its functions and performance. It was recognized as a comprehensively excellent product.

This product features our own unique mechanism that allows the reuse of a used toner container as a toner recovery tank. This mechanism already won the 2016 BLI Outstanding Achievement in Innovation Award from BLI.



TASKalfa 3252ci

Four models of A4 Multifunctional Products and Printers won iF Design Award (Germany)

Our four models. A4 color multifunctional product, ECOSYS M5526cdw, A4 monochrome multifunctional product, ECOSYS M2640idw, A4 color printer, ECOSYS P5026cdw, A4 monochrome printer, ECOSYS P2040dw, won iF Design Award 2017.

The iF Design Award is one of the world's most prestigious design awards sponsored by Industry Forum Design Hannover (iF), Germany. These models gained high praise because of their excellent features, including a simple design that fits various office spaces, user-friendly operability, environmental friendliness because of their long-life components, resulting in waste reduction, and ease of operation that allows easy replacement of paper or consumables from the front side with a single hand. They also won the Good Design Award 2016 from the Japan Institute of Design Promotion.



The New Eco-friendly Toner which reduces Environmental Impact was developed

The new eco-friendly toner has been developed by a unique production method and is structured with a thin shell around the sharp melting core.

This toner can fuse at 30°C less than that of the conventional products. As a result, the TEC value* of multi-functional products and printers can be reduced up to fifty

percent with this toner, compared to the previous systems. It is also important to note that no organic solvent is required for the new production method, which also lowers the environmental impact of this new toner.

*The TEC value is the electricity consumption (TEC power consumption) for a typical week (5 days of repeated operation and sleep/off + 2 days of sleep/off) (kWh).



New ECO-friendly toner



Change in fixing range and viscosity

CSR Activity Highlights in FY2017

Ten Products of KYOCERA Document Solutions won EPEAT Gold

A rating system of products based on life cycle, EPEAT (Electronic Product Environmental Assessment Tool) is a new environmental impact assessment system introduced to the document equipment field in 2013. EPEAT is used by the US Government as requirements for procurement by US governmental agencies, as well as by various organizations, including local governments, universities, and corporations, all over the world. The rating criteria cover 59 items, including design, production, power consumption, and recycling records in countries where products are sold. Products are rated in Bronze, Silver or Gold depending on how many criteria the products meet.

Of our A3 multifunctional products sold in 2016, A3 monochrome multifunctional products, TASKalfa 3511i/3011i and TASKalfa 6002i/5002i/4002i, A3 color multifunctional products TAS-Kalfa 6052ci/5052ci/4052ci/3252ci/2552ci are Gold-rated in EPEAT.

KYOCERA Document Solutions Deutschland won "Sustainable Brand of the Year" GERMAN CSR AWARD 2017

At the award winning ceremony of GERMAN CSR AWARD 2017 in Ludwigsburg, Deutschland, Kyocera Document Solutions Deutschland won the prize in the category: "Exemplary cooperation of a company with an NGO". Initiated in 2006, GERMAN CSR AWARD is a prestigious award given to the company which contributes to CSR activities in Deutschland.

This award was given to Kyocera Document Solutions Deutschland in recognition of building a long-standing partnership with German environment and consumer protection NGO, Deutsche Umwelthilfe (hereinafter "DUH"), with whom they celebrate 30 years of collaboration. Receiving the prestigious award in this anniversary year is very pleasing to, and meaningful for us, in the course of CSR activities.

DUH and Kyocera Document Solutions Deutschland have been committed to the project "Living Rivers" for decades, supporting renaturation measures of rivers throughout Deutschland. Additionally, DUH was an expert advisor to Kyocera Document Solutions Deutschland for hosting events, such as the Kyocera Environmental award and launching concepts of PRINT GREEN.

epeat



Award Ceremony

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KYOCERA Document Solutions Asia (Hong Kong), KYOCERA Document Solutions Hong Kong, and KYOCERA Document Technology Hong Kong, participated in the Charity Event

92 employees of Kyocera Document Solutions Asia, Kyocera Document Solutions Hong Kong, and Kyocera Document Technology Hong Kong, participated in the charity event, "New Territories Walk," held on 26 February, 2017. In this charity event, participants walk for a total length of 6km from Wu Kai Sha Youth Village, the outskirts of Hong Kong, to the University Station of the East Rail Line. When participants donate money at the goal, they are given a certificate of completion.

All participants completed approximately two-hour walks along a beautiful coastal trail. The participation fee, about HK\$ 9,200 in total, was donated through the sponsoring organization to the Hong Kong Red Cross and other charitable organizations that support people suffering from disease.



Employees participating in the charity event

CSR Activity Highlights in FY2017

KYOCERA Document Solutions America participated in the "Toys for Tots" Program

"Toys for Tots" is a program, wherein toys are presented to the children of poor families as Christmas presents, instituted since 1991. This program is run by a foundation established by the United States Marine Corps Reserve.

In 2016, the 11th year of its support for the program, more than 100 toys were donated from employees for Christmas.

KYOCERA Document Solutions Australia participated in Business Clean Up Day

Business Clean Up Day is a volunteer campaign held throughout Australia once a year. From 2003, Kyocera Document Solutions Australia has participated in this clean-up activity every year. This year, eight employees participated in this activity and cleaned up Meadowbank Park in the suburbs of Sydney, about 8km from their office building. The clean-up activity lasted about two hours, and they picked up eight bags of garbage, making the park a cleaner place.

KYOCERA Document Solutions Development Philippines held Tree Planting Activity

On August 13, 2016, Kyocera Document Solutions Development Philippines held a tree planting activity at the mountainous area of Sirao District, Cebu city.

Its 40 employees took part in this activity, and they planted around 300 seedlings of mahogany. This activity was held as part of social contribution activities contributing to environmental conservation and in cooperation with Metro Cebu Water District, which provided the seedlings. After the activity ended, Metro Cebu Water District bestowed the certificate of appreciation to Kyocera Document Solutions Development Philippines.



Representatives of employees presenting toys



Employee participating in clean-up activity



Employees participating in tree planting activity

The Head Office of KYOCERA Document Solutions Inc. received a Letter of Thanks for its Donation to NHK Year-end Domestic Charity Campaign

The head office of Kyocera Document Solutions Inc. received a letter of thanks from the Osaka Community Chest at the 2016 Osaka Social Welfare Assembly.

Its donation to the NHK (Nippon Hoso Kyokai, which means Japan Broadcasting Corporation) Year-end Domestic Charity Campaign will be used to help local welfare facilities and people who need support through the Osaka Community Chest. It began cooperating with NHK Year-end Domestic Charity Campaign in 2003. Its contribution to develop social welfare in Osaka Prefecture has now been recognized and resulted in this letter of thanks.



Award Ceremony

The Head Office of KYOCERA Document Solutions Inc. and Hirakata Plant delivered special Science Lesson to elementary school students

Employee teachers from the Head Office of Kyocera Document Solutions Inc. and Hirakata Plant held a special science class for sixth graders at an elementary school. In the first hour, students learned the principle of copying using static electricity, and in the second hour, they carried out "hand copying" experiments, in which students directly experienced the copying principle using handmade equipments. The children were amazed that they could copy the pictures they drew using their own hands and enjoyed making many copies of their pictures until they were satisfied with the images.



Employees guiding how to conduct hand-copying experiment

Products Certified with Environmental Labels in FY2017

There are various environmental labelling systems for indicating to customers, in an easy-to-understand way, that a product is environment-conscious. We continue to develop products based on the ECOSYS Concept, which thoroughly seeks environmental preservation and economic efficiency and, in order to make the excellence of our products widely known to customers, promotes the active acquisition of environmental labels.

Products based on the ECOSYS Concept are those that can provide environmental and economic advantages to users. To be specific, the service life of the parts of those products is prolonged to the maximum extent, reducing the disposal frequency of parts and consumables and eventually reducing environmental impacts. In 1992, we created the first generation ECOSYS printer, ECOSYS FS-1500. In 1997, we commercialized the ECOSYS FS-1700/3700 printer, the world's first printer to acquire Germany's Blue Angel.



The ECOSYS Concept



First generation ECOSYS printer ECOSYS FS-1500

-: Not sold in applicable country

In FY2017, the following products acquired/Registered for certification.

	Environmental Label		A STATE		
Product Name		3R·@IXRH Eco Mark (Japan) (USA)		Blue Angel (Germany)	China Environmental Labelling (China)
	ECOSYS M2135dn	-	-	0	0
l	ECOSYS M2635dn	_	_	0	0
	ECOSYS M2735dw	_	_	0	-
	ECOSYS M2040dn	_	◯ (Silver)	0	_
	ECOSYS M2540dn	-	-	0	0
	ECOSYS M2640idw	0	◯ (Silver)	0	-
	ECOSYS M4028idn	-	-	_	0
	TASKalfa 3511i Series	0	◯ (Gold)	0	0
Multifunctional	TASKalfa 6002i Series	0	◯ (Gold)	0	0
Product	ECOSYS M5521cdn	-	-	0	0
	ECOSYS M5521cdw	-	◯ (Silver)	0	0
	ECOSYS M5526cdn	-	-	0	0
	ECOSYS M5526cdw	0	◯ (Silver)	0	0
	ECOSYS M8024cidn	-	-	_	0
	TASKalfa 306ci	-	◯ (Silver)	0	0
	TASKalfa 406ci Series	0	◯ (Silver)	0	0
	TASKalfa 6052ci Series	0	◯ (Gold)	0	0
	ECOSYS P2235dn	_	_	0	0
	ECOSYS P2235dw	-	◯ (Silver)	0	0
Printer	ECOSYS P2040dn	-	-	0	0
	ECOSYS P2040dw	0	◯ (Silver)	0	0
	ECOSYS P3060dn Series	0	◯ (Silver)	0	0
	ECOSYS P3050dn	-	◯ (Silver)	0	0
	ECOSYS P3055dn	-	⊖ (Silver)	0	_
	ECOSYS P5021cdn	-	-	0	0
	ECOSYS P5021cdw	_	◯ (Silver)	0	0
	ECOSYS P5026cdn	-	-	0	0
	ECOSYS P5026cdw	0	◯ (Silver)	0	0
	ECOSYS P7040cdn	0	⊖ (Silver)	0	0

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Environmental Protection Activities in FY2017

Kyocera Document Solutions is continually engaged in environmental protection activities all over the world. All our plants and most of offices worldwide have acquired ISO14001 certification. They abide by environmental regulations pertaining to air and water, while working to save energy to prevent global warming, and striving to conserve resources.



Total CO₂ Emissions by Fiscal Year for Each Location^{*2}



2. Energy Usage and Amount of Industrial Waste Discharged by Each Location (FY2017)

	KYOCERA Document Solutions Domestic Group (Japan)	Shilong Plant (China)	Vietnam Plant	KYOCERA Document Solutions America Group	KYOCERA Document Solutions Europe Group	Group Total
Electric power Usage (kWh)	53,031,001	30,152,400	6,093,311	4,442,665	3,772,509	97,491,886
Amount of Industrial Waste Discharged (kg)	916,678	120,490	769,608	62,216	114,700	1,983,692

3. Environmental Protection Activities in Japan (FY2017)

Environmental Goals	FY2017 Targets		FY2017 Re:	sults
Contribute to a	Reduction in greenhouse gas emission basic unit [kg-CO ₂ /t] Target: 4% reduction (versus FY2013) Basic unit: Toner production volume		9.7% increase	Failed to achieve the target because of launching the new products, which prevented efficient production
low-carbon society	Reduction in energy usage (crude oil equivalent) basic unit [kL/t] Target: 4% reduction (versus FY2013) Basic unit: Toner production volume		13.3% increase	Failed to achieve the target because of launching the new products, which prevented efficient production
Contribute to a	Reduction in amount of industrial waste discharged basic unit [kg/t] Target: 4% reduction (versus FY2013) Basic unit: Toner production volume		30.4% decrease	Significantly reduction of the amount of toner drainage because of the improvement of drain facility
recycling-based society	Reduction in water usage basic unit [m³/t] Target: 4% reduction (versus FY2013) Basic unit: Toner production volume		4.7% increase	Failed to achieve the target because of launching the new products, which prevented efficient production



Business Manufacturing of multifunctional products, Description: printers and photoreceptor drums Total Site Area: 147,600 m² Total Floor Space of Buildings: 246,543 m² Total Greenspace Area: 30,945 m² (Greening ratio: 21.0%) Number of Employees: 5,859 (As of end of March 2017) Electric Power Usage: 30,152,400kWh (FY2017) Water Usage: 360,190 m³ (FY2017) Amount of Industrial Waste Discharged: 120,490kg (FY2017)

Clean & Green Plants

KYOCERA Document Technology Shilong Plant (China)

3 Fang Zheng East Road, Shilong Town, Dongguan City, Guangdong Province, People's Republic of China

To minimize environmental impact, the Shilong Plant has set targets higher than local emission standards for factory waste water and gas emissions and is maintaining extra-clean conditions. To conserve energy and resources, the plant is switching to LED lighting and converting equipments to the latest energy-saving types. Waste water treatment is performed for water used in production processes, and the treated water is reused as domestic water in the plant. In order to reduce waste, employees maintain a constant awareness of reuse and recycling, and lean waste-free management is implemented in all aspects of the manufacturing site. In operation of the plant, efforts are focused on employee welfare and ensuring a sense of teamwork and solidarity, like a single family, throughout the entire plant.

Promoting Energy-saving in the Plant

Air-conditioning equipment consumes a lot of electricity at our plant. An energy-saving manager is assigned to every air-conditioning system in the plant so that equipment operation is carefully managed. 93 low-efficiency motors were replaced with high-efficiency motors over two years, starting in 2015.

The energy management system was also newly introduced, primarily at sites in the plant where a lot of energy was consumed. This realized "visualization" of

energy usage conditions with monitors. For example, power consumption at night (12 am to 7 am), when there is no production, was monitored, which allowed us to reduce the monthly peak power consumption from 11,480 kWh in 2015 to 4,491 kWh in the same month in 2016. This amounts to a 61% reduction.



Monitor screen for the energy management system

KYOCERA Class opened

In September 2012, we opened the Kyocera Class, the role of which is to provide guidance on the company's skills and practical knowledge to students of vocational schools in various areas of China. The new Kyocera Class was opened in 2016 at Hunan Chenzhou Guidong County Vocational Education Center as well. This educational initiative is provided in the hopes of helping students grow as mature members of society.



Opening ceremony of Kyocera Class

Operation of In-house Nursery

In China, where social infrastructures are less developed, people are working in an environment where married couples cannot raise children without the support of their grandparents or relatives, because generally, both parents go to work. We operate its in-house nursery, Tongle Yuan, with the help of the plant's labor

union. The nursery takes care of children, so that employees with children can work without worry. Employees with children in this nursery expressed their happiness, com-"My parents menting: used to take care of my small children in my hometown. Now I can use the service of Tongle Yuan and live together with my children '



Inside of the in-house nursery

Held Cultural Festival (Summer Festival)

We held the 8th cultural festival on August 27, 2016. Visitors were able to enjoy the 80 booths and a game section operated by the plant's employees. On the main stage, the usual songs and dances were performed, as well as a band performance by employees. Even with a few rain showers, the festival bustled, with approximately 6,000 visi-

tors.



Band performance by employees



Business Description: Manufacturing of multifunctional products and printers Total Site Area: 200,446 m² Total Floor Space of Buildings: 75,912 m² Total Greenspace Area: 143,796 m² (Greening ratio: 71.7%) Number of Employees: 3,302 (As of end of March 2017) Electric Power Usage: 6,093,311 kWh (FY2017) Water Usage: 46,875 m³ (FY2017) Amount of Industrial Waste Discharged: 769,608 kg (FY2017)

Clean & Green Plants KYOCERA Document Technology **Vietnam Plant**

Land Lots No. 56A, 56B and 56C, VSIP Hai Phong Township, Industrial and Service Park, Thuy Nguyen District, Dinh Vu-Cat Hai Economic Zone, Hai Phong City, Vietnam

Following in the footsteps of the Shilong Plant, the Vietnam Plant began production on October 1, 2012, as the second overseas plant of Kyocera Document Solutions. In order to realize our Management Rationale - "To provide opportunities for the material and intellectual growth of all our employees, and through our joint efforts, to contribute to the advancement of society and humankind" - employees are diligently working to become an energetic factory that is number one in Vietnam. In addition, Vietnamese employees are being dispatched to the R&D Center at the Head Office of Kyocera Document Solutions Inc., so the plant can function as more than just a manufacturing base and have research and development capability. The plant is contributing to the regional development of Vietnam by providing a workplace environment where the outstanding people of Vietnam can make the most of their capabilities.

Promoting Energy-saving in the Plant

Due to the revision of operating times and set temperatures of air-conditioning at production buildings and the canteen from June 2016, the electricity consumption has been reduced by 23.3%, compared with the pre-revised one. Awareness of

stopping individual air conditioning in unused areas has been strengthened by displaying area layout drawings and cautionary statements near the operation switches, and full air-conditioning is automatically ON/OFFcontrolled by installing programmable timers



Programmable timer

Employees participating in the Charity Walking

20 employees participated in a local charity walking event held on May 29, 2016. The sum of VND 5 million (approximately ¥24,000) donated from the plant, supports war victims and orphans. Also, 10 employees participated in a blood drive, which was held ____

concurrently.



Employees participating in the charity walk

Collected Money for the Year-end Charity Campaign

From January 9 to January 12, 2017, we called for the cooperation of employees in giving donations to our year-end charity drive and collected approximately VND 22 million (about \pm 103,000). We also contributed to this donation, and a total of

approximately VND 37 million (about ¥176,000) was donated to elementary and junior high schools in the village of An Lu, the location of our plant, in the form of writing sets. Benches for outdoor use were separately donated to the elementary school.



Commemorative photo with Children

Held Summer Festival

On August 6, 2016, we held the third summer festival. This year, approximately 5,300 people visited the summer festival. Visitors enjoyed a powerful dragon dance, as well as a dance performance by female employees of the plant

wearing stage costumes. At the venue, we also set up play tools and facilities for children, which the families enjoyed.



Dance by employees



Business Description: Manufacturing of color and monochrome toner Total Site Area: 101 511m² Total Floor Space of Buildings: 36,552m² Total Greenspace Area 20,642m² (Greening ratio: 20.3%) Number of Employees: 305 (As of end of March 2017) Electric Power Usage: 32,936,680kWh (FY2017) 55 104m3 (FY2017) Water Usage: Amount of Industrial Waste Discharged: 760,588kg (FY2017)

Clean & Green Plants

KYOCERA Document Solutions Tamaki Plant 704-19 Aza Matabe Nojino, Tamaki-cho, Watarai-gun, Mie, Japan

The Tamaki Plant is our main plant, handling everything from development to production of various types of toner powder. The plant also develops tools and jigs used to assemble multifunctional products, etc., and is a key facility playing the role of "mother plant" in passing down Kyocera's manufacturing technology. In order to perpetuate these important business activities, the plant must coexist with the local community. The area around the plant is blessed with an abundant natural environment and the plant is adjacent to residential and agricultural areas. Employees are working hard, based on an understanding that the most important issues are environmental conservation, coexistence with the community and realization of a safe workplace.

Held Community Environmental Report Meeting

On October 27, 2016, we held a community environmental report meeting with 32 local residents, including the mayor of Tamaki town. Our environment-conscious activities and local contribution activities were explained to the participants.

all local elementary schools (Kids' ISO) and our participation in cleaning activities at Tamaru Castle Ruins and commented on the expectation about our further development with the start of the operation of our seventh factory.



Presentation at the Environmental Report Meetina

Held Kids' ISO14000 Environmental Class

Mie Prefecture is promoting efforts such as the Kids' ISO14000 Program (Introduction) for raising environmental awareness of elementary school children in the prefecture, through activities, such as energy conservation in the home. This is based on the Basic Environmental Plan of the prefecture. As part of this

program, we have held classes at a total of four elementary schools in the town of Tamaki. Parents and teachers said that it was a good opportunity to raise awareness of energy conservation.



Environmental class led by employees

Plant Manager delivered a lecture at the manager training at the Tamaki town hall

On October 28, 2016, Plant Manager Uehara delivered a lecture titled "Learn Management in Overseas Plants Based on Kyocera's Corporate Philosophy" at the manager training held in the town hall at the request of the town government. The majority of the officials who participated in the training were from Tamaki. They

said that it was very significant for them to better understand the philosophy of the company and its efforts outside of Japan, as they had no chance, on a daily basis, to gain a better understanding of international business, and that they were given important suggestions on how to communicate with town people.



Tamaki town officials enthusiastically listening to the lecture

Held Summer Festival

On July 23, 2016, approximately 1,900 people, including local residents, business partners and employees, visited the summer festival. Visitors enjoyed a welfare bazaar, a penalty-kick shoot-out, coloring and other events, as well as a yo-yo game and other booths. Stage performances by new employees and a

musical performance by a composed band employees were enjoyed, as well. A spectacular drum show by a local group, Tamamarujo Taiko Preservation Group, also attracted the visitors. The final event of the festival was a powerful skyrocketing fireworks display, which is a summer tradition in Japan.



Spectacular fireworks



Business Manufacturing of multifunctional products and Description: printers (supplying to the US federal government), color and monochrome toner and photoreceptor drums; storage and shipping of products and parts Total Site Area: 46,017m² Total Floor Space of Buildings: 58,978m² Total Greenspace Area: 8,463m² (Greening ratio:18.4%) Number of Employees: 197 (As of the end of March 2017) Electric Power Usage: 13,573,837kWh (FY2017) Water Usage: 37,262m³ (FY2017) Amount of Industrial Waste Discharged: 47,643kg (FY2017)

Clean & Green Plants

KYOCERA Document Solutions Hirakata Plant

1-38-12 Isudakita-machi, Hirakata-shi, Osaka, Japan

Relatively close from three major cities in Kansai Region, or Osaka, Kyoto and Nara, the Hirakata Plant is located near scenic sites, including the Hotani River, the Yamadaike Park (famous as a bird-watching area), and the Satoyama in the Hotani Area, selected as one of the Monitoring-Sites 1000"1 and the 100 Best Villages in Japan². Such a richly verdant neighborhood includes a cultural and academic research zone that occupies a part of the Kansai Science City. An ideal environment where nature, people, and society coexist in a harmonious manner is, thus, established in the neighborhood of the plant. Located in a verdant area in Tsuda in Hirakata City, the Hirakata Plant has been here for about 50 years. This is, certainly, thanks to the support of the neighbors and community members. The plant greatly appreciate them and is determined to conduct our business activities with top priority on safety and security, so that the plant can continuously and actively contribute to the protection of the local natural environment. 1 Priority rural survey area as designated by the Ministry of the Environment *2 Selected by the Asahi Shimbun newspaper and the Forest Culture Association

Received First Prize at Hirakata Green Curtain Contest

The municipal government of Hirakata City recommends that its citizens install "green curtains" as an effective means to prevent global warming or mitigate summer heat. And, our efforts of installing high-density green curtains, composed of gova (bitter squash) and morning glory, which cover our entire buildings

(including our administrative building), were highly rated, which resulted in our winning the First Prize in the 2016 Green Curtain Contest.



Green curtain on the wall of the plant's administrative building

Adopt a Road/River Program in which we have participated

Since April 2004, we have participated in the Adopt a Road and River program sponsored by Osaka Prefecture. The Hirakata Plant's actions towards adopting a road and adopting a river include the monthly cleaning of the sidewalk leading from the nearest station to the front gate of the plant, and the tri-monthly clean.

ing of the promenade on the left bank of the Hotani River.In FY2017, a total of 108 employees participated in these cleaning activities.



Cleaning along the adopted road

Commended by the Hirakata East Fire Department

We received a certificate of recognition by the Hirakata East Fire Department at the 2017 Firefighting Memorial Day. This commendation was given because of our daily efforts to maintain safe operation, including continued operation with no accidents, due to regular preventive management and continued good manage-

ment, as checked with onsite inspections by the Fire Department. A total of four offices or facilities, located in the jurisdiction of the Hirakata Fast Fire Department, were commended. The head of the Fire Department praised the plant by saying "No industrial accidents for many years is the greatest contribution fire to defense '



Award Ceremony

Held Summer Festival

Approximately 1,600 people, including local residents, guests, and families of plant employees, visited the summer festival held on July 30, 2016. We had a very pleasant event, thanks to the performance of the brass band of the municipal Hirakata Tsuda High School, a regular participant in our festival, lottery, and

the flamenco show by Kansai Gaidai University Flamenco Club. Booths were also popular, with long lines of people in front of them.



Lottery



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